

Error	Correction	Transformation			
		Correct Letter	Error Letter	Position (Letter #)	Type
acress	actress	t	–	2	deletion
acress	cress	–	a	0	insertion
acress	caress	ca	ac	0	transposition
acress	access	c	r	2	substitution
acress	across	o	e	3	substitution
acress	acres	–	2	5	insertion
acress	acres	–	2	4	insertion